

## CONCOA Seat Natural Gas and Propane Tips



### CHT Cutting Tips

CHT Cutting Tips (concentrated heat tip) are a series of tips designed to bevel cut with propane or natural gas without the use of auxiliary preheat devices. For bevels up to 75°. NOTE: Intended for beveling only. CHT tips require special use procedure.

Part Number	Materials Thickness (Inches)	Tip Size	Drill Size
813 2813-00-1	1"	3	56 (.046)
813 2814-00-1	1 1/2"	4	54 (.055)
813 2815-00-1	2 1/2"	5	52 (.063)
813 2816-00-1	4"	6	49 (.073)
813 2817-00-1	6"	7	39 (.099)
813 2818-00-1	8"	8	30 (.128)
813 2819-00-1	10"	9	18 (.169)



### Style 297 - 2 Piece

Rivet washing tip with heavy preheat and low velocity Oxygen stream. It is also used for gouging.

Part Number	Tip Size
813 1928-00-1	8
813 1930-00-1	10
813 1932-00-1	12



### Style 287 - 2 Piece

Heavy preheat with low velocity Oxygen stream. For grooving, gouging and removing imperfect welds. The tip is angled at 15°.

Part Number	Tip Size
813 1876-00-1	6
813 1878-00-1	8
813 1880-00-1	10
813 1882-00-1	12



### Style 244 - 2 Piece

Tips are heavy preheat, 2 piece tips without a center Oxygen hole. Especially used as heating tips in standard cutting torches.

Part Number	BTU's	Use For	PSIG Fuel	PSIG Oxygen
813 2441-00-1	50000	Propylene	8	50
813 2443-00-1	50000	Natural Gas/Propane	8	50