## aser Welding

#### **636 SERIES AUTOSWITCH HF**



The 636 Series AutoSwitch provides a continuous supply of nonflammable industrial gases at a constant delivery pressure from two high pressure banks. Standard pressure switches enable visual alarms and an optional remote alarm to notify the user of the need to replenish a depleted bank.

## Advanced Features

BALANCED MAIN VALVE High flow capacity

INTEGRAL LINE REGULATOR

Stable line pressure during change-

VARIABLE LINE **PRESSURE** 

Line pressure changeable on site

**USER-FRIENDLY** One knob switches cylinder priority

**PRIORITY VALVE** 

INTEGRAL MANIFOLD SYSTEM

Easy installation

6362000-01-000 shown

### **Applications**

#### **Purging Systems**

Large flow capacity to remove contaminants

#### **Argon or Helium Shielding Gas**

High-pressure source

#### Materials

#### **Priority Valve and Line Regulator**

Brass barstock

#### **Diaphragms**

Fabric-reinforced neoprene

#### **Enclosure**

Acrylic powder-coated steel

#### **Tubing and Fittings**

316 stainless steel, brass, and copper

#### **Internal Seals**

**PTFE** 

#### Seats

Neoprene, PTFE and Viton®

#### **Pressure Gauges and Switches**

Brass, bronze, stainless steel, and copper

#### **Check Valves**

Brass and Viton seals

## **Specifications**

#### **Maximum Inlet Pressure** 3000 PSIG (210 BAR)

**Temperature Range** -40°F to 140°F (-40°C to 60°C)

#### **Maximum Flow**

6000 SCFH (2830 lpm)

#### Inlet Connection (Enclosure)

1/2" FPT

#### **Outlet Connection**

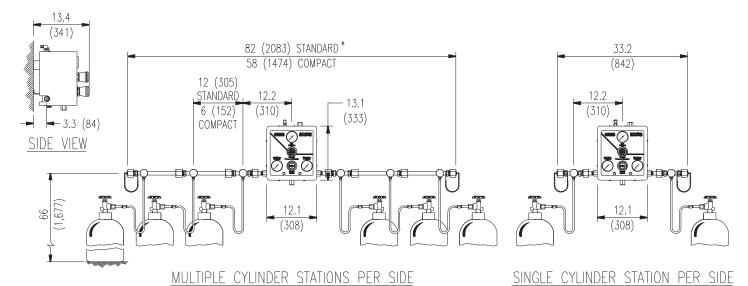
1/2" FPT

#### Weight

54 lbs. (25 kg)

# Laser Welding Supply Supply

### **Installation Dimensions**



\*Additional standard manifold extensions add 12" (305mm) per side; Additional compact manifold extensions add 6" (153mm)

## **Ordering Information**

636	A	В	С	D	CON	
Series 636	Outlet Pressure	Manifold Style	Hose Style	Stations/Side	Inlet	
	1: 0-15 PSIG (0-1 BAR)	0: No manifolds	0: No hoses	0: No stations	Please specify	
	2: 0-40 PSIG (0-3 BAR)	1: Standard length (12" between stations) with one cylinder per station	2: 24" (600mm) Rigid copper	1: One station	inlet connection CGA DIN 477	
	3: 0-120 PSIG (8 BAR)	3: Standard length (12" between stations) with two cylinders per station	3: 72" (1800mm) Flexible stainless steel-lined	2: Two stations	BS 341 and others available	
		Compact length (6" between stations) with one cylinder per station	4: 24" (600mm) Flexible stainless steel- braided	3: Three stations		
		6: Compact length (6" between stations) with two cylinders per station	5: 36" (900mm) Flexible stainless steel- lined	4: Four stations		
			6: 36" (900mm) Flexible stainless steel- braided with PTFE lining	5: Five stations		
			7: 24" (600mm) Flexible stainless steel- lined	6: Six stations		
			9: 72" (1800mm) Flexible stainless steel- braided with PTFE lining	7: Seven stations		
				8: Eight stations		
				9: Nine stations		

## Related Options

Option	Series	Description
Advantium 2 Plus Remote Alarm	5750023-01-000 (110V/220V)	Provides audible and visual notification of a depleted supply bank to a remote location
Advantium 8	5295310-01-001 (110V) 5295311-01-001 (220V)	Provides audible and visual notification of a depleted supply bank to a remote location
Manifold Floor Stand	830-7437	Single manifold floor stand provides support for up to two consecutive manifold extensions
Floor Stand	830-7439	AutoSwitch floor stand