



### Style 185 - 1 Piece

Medium-preheat tip, with 2 sides milled flat for grooving, gouging, and removing imperfect welds. (Six preheat flames)

Gas Pressure Settings			
Part Number	Acetylene	Oxygen	Tip Size
854 8506-00-1	5-9	35-60	6
854 8508-00-1	9-12	35-60	8
854 8510-00-1	9-12	35-60	10



### Style 195 - 1 Piece

Medium preheat tip. It has a flared cutting orifice that provides a large, low velocity Oxygen stream with one side milled flat. It can be used for hand-cutting rivet heads and bulkheads. Tip is angled 45°. (Three preheat flames)

Part Number	Materials Thickness	Tip Size	Preheat Flames
854 9501	3/8"	1	3
854 9502	1/2"	2	3
854 9503	3/4"	3	3
854 9504	1"	4	3
854 9505	2"	5	3



### Style 196 - 1 Piece

Flared cutting orifice that provides a large, low velocity Oxygen stream for rivet washing. It has a heavy preheat. (Six preheat flames)

Part Number	Tip Size	Cutting Attachment or Hand Cutting Torch
854 9608-00-1	8	4700, 4800, 5800, 3000, 9000, 9500, 9700
854 9610-00-1	10	
854 9612-00-1	12	
854 9614-00-1	14	