# 305 SERIES

## Assist Gas Supply

## **605 SERIES MANIFOLD REGULATOR**



The 605 Series Regulators are intended for pressure control at the source of either liquid or high pressure cylinders for applications with pressure requirements up to 250 PSIG.

## Advanced Features

UPTO 3000 PSIG (210 BAR) Liquid or high pressure use

HIGH FLOW DELIVERY ISOFLOW™ seat design **REGULATOR** 

BALANCE STEM SEAT Eliminates decaying inlet pressure fluctuation

STAINLESS STEEL High purity design **DIAPHRAGM** 

6053311-01-580 shown

## **Applications**

## Liquid or High Pressure Cylinder

Use

Beam Purge

Nitrogen or Oxygen assist

**Bulk Gas Distribution Systems** 

**Laser Welding Shielding Gases** 

Carbon Dioxide

Argon

Helium

## **Materials**

#### **Body**

Brass barstock

#### Bonnet

Chrome-plated die cast zinc

### Seat

**PTFE** 

40-micron 316L stainless steel mesh

#### Diaphragm

316L stainless steel

#### **Internal Seals**

**PTFE** 

## **Specifications**

## **Maximum Inlet Pressure** 3000 PSIG (210 BAR)

## **Temperature Range**

-40°F to 140°F (-40°C to 60°C)

## Gauges

2" diameter brass

#### **Ports**

1/2" FPT (inlet/outlet) 1/4" FPT (gauges)

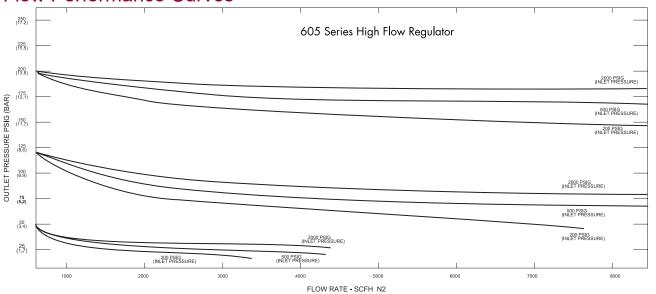
## **Helium Leak Integrity**

1 x 10<sup>-8</sup> scc/sec

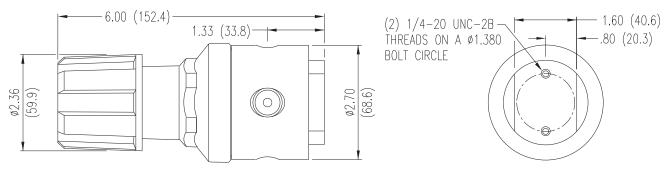
# Assist Gas Supply

## 505 SERIES

## Flow Performance Curves



## **Installation Dimensions**



## **Ordering Information**

605	Α	В		С	D	CON	Options
Series 605	Outlet Pressure	Outlet Gauge	Inlet Gauge	Outlet Assemblies	Assembly/Gauges	Inlet	Installed Options
	1: 0-15 PSIG (0-1 BAR)	0-30 PSIG (0-2 BAR)	3: 0-4000 PSIG (0-275 BAR)	0:½" FPT port	1: Right hand inlet (PSIG/kPA gauges)	000: ½" FPT	B: Laser gas alarm station (110/220V)
	2: 0-40 PSIG (0-2.8 BAR)	0-60 PSIG (0-4 BAR)	9: 0-600 PSIG (0-41 BAR)	1:½" stainless steel compression tube fitting	2: Right hand inlet (BAR/PSIG gauges)	M12: 12mm tube fitting	C: Laser gas switchover station
	3: 0-120 PSIG (0-8 BAR)	0-200 PSIG (0-14 BAR)		2:12mm stainless steel compression tube fitting	6: Left hand inlet (PSIG/kPA gauges)	TF8: ½" tube fitting	H: Laser gas switchover station with alarm (210V)
	4: 0-200 PSIG (0-14 BAR)	0-400 PSIG (0-27 BAR)			7: Left hand inlet (BAR/PSIG gauges)	CGA DIN 477 . BS 341	M: Laser gas station
	5: 0-250 PSIG (0-17 BAR)	0-400 PSIG (0-27 BAR)	•••••		•••••	and others available	••••••

## **Related Options**

Option	Series	Description
Laser Panels	See Page 7	Three Gas Panel delivery systems for the Laser Gases (Helium, Nitrogen and Carbon Dioxide)
Purge Devices	See Page 49	Tee and Straight Purge configurations to satisfy all requirements
Laser Gas Station	Add Letter "M" after inlet	Wall mount bracket, including stainless steel hose with check valve in the inlet gland
Mounting Bracket	8350204	Rear panel mounting kit