

Switchover Stations & Manifold Floor Stands

CONCOA Switchover Stations are designed to mount a 526 or 527 Series Switchover System and two cylinders in areas where wall mounting is inconvenient. Switchover Stations are pre-drilled for easy mounting and include cylinder brackets with straps to secure the cylinders in place. Models 518 1625 and 518 1725 offer a unique header plate to mount single cylinder per side switchover configurations. For safety, the Switchover Station must be secured to a floor or pad. CONCOA's Manifold and Switchover Floor Stands provide a convenient method to mount manifolds and switchovers where a permanent structure is unavailable. Each model comes with the necessary hardware to safely secure compressed gas cylinders that otherwise are unable to support themselves.

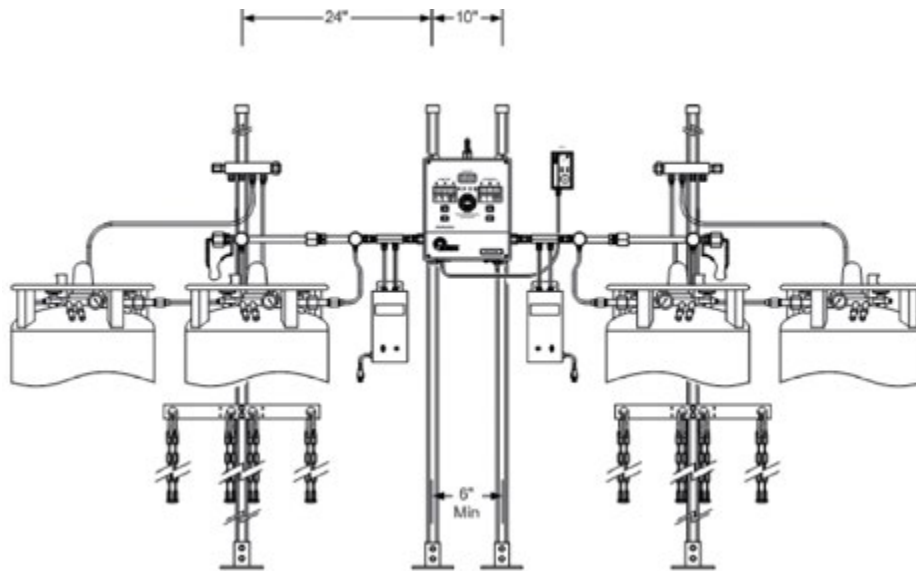


5181625 Shown with 526 Switchover (sold separately)

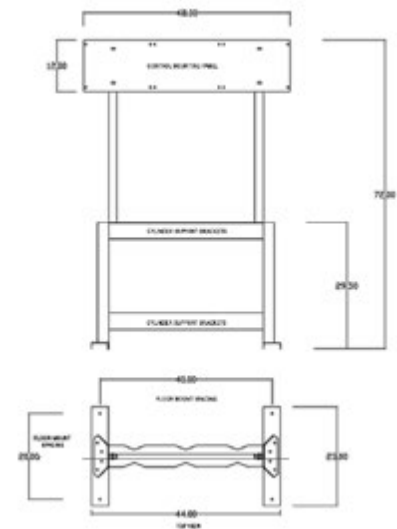
Materials and Specifications

Bracket Material	11-gauge hot rolled steel
Strap Material	Polypropylene with steel cinch buckle
Cylinder Diameter	4 in to 12 in (102 mm to 305-mm)
Edging Material	Steel reinforced vinyl edge guards

Installation Dimensions



8307437 / 7439 Manifold/Switchover Floor Stand



5181725-01-001 Three station process stand, 6-cylinder capacity, back-to-back

Ordering Information

Order No.	Description	Dimensions (L x W x H)
518 1624	Single Switchover Floor Stand with storage for two 12" cylinders and top and bottom tiedown straps	10.5 in x 28 in x 72 in (267 mm x 705 mm x 1829 mm)
518 1625	Single Switchover Floor Stand with storage for two 12" cylinders and top tiedown straps	10.5 in x 28 in x 72 in (267 mm x 705 mm x 1829 mm)
518 1725-01-001	Multiple Switchover Floor Stand with storage for six 12" cylinders with back-to-back configuration	23 in x 44 in x 72 in (584 mm x 1118 mm x 1829 mm)
830 7437	Manifold Extension Floor Stand designed to provide support every 24"	Base 6" x 6", Height 84"
830 7439	Switchover Floor Stand designed to provide support with dual vertical posts	Base 12" x 12" minimum, Height 84"