

# SWITCHOVER PROCESS STATIONS



CONCOA Switchover Process Stations are designed to safely secure gas cylinders while providing convenient, accessible mounting for the 526 or 527 Series Switchovers via a unique header plate design. Each station includes support brackets, straps, and pre-drilled holes for easy installation. For maximum safety, cylinder floor stands must be secured to the floor or a stable pad.

## Typical Applications

- Medical or Industrial Gas Storage and Use Areas
- Pharmaceutical and Forensic Gas Industry
- Laboratory, Research, or Process Plants
- Manufacturing Systems



518 1625 shown



518 1610 shown

## Features

**Powder-Coated Painted Steel Construction** ensures chemical resistance and long service life

**Steel Frame and Strap Design** restrains various sized cylinders safely and securely

**Bumper Guard Edging** provides extra grip and protects cylinders from damage

**Fully Welded Construction** provides structural integrity and longevity

## Materials and Specifications

**Cylinder Diameter Capacity:** 4in to 12in (102mm to 305mm)

**Stand:** 11-gauge (3mm) hot rolled steel

**Brackets:** Steel with reinforced vinyl edge guarding

**Support Straps:** Heavy-duty polypropylene 1.5in x 54 in (38mm x 1372mm) width; rated at 1138lb (516kg)

**Mount Type:** Floor

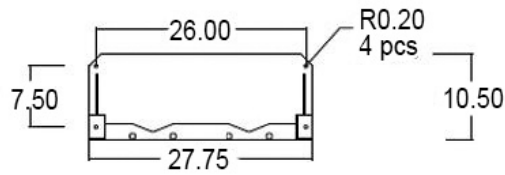
**Conformances:** Meets NFPA1; NFPA 55; OSHA; and CGA standards

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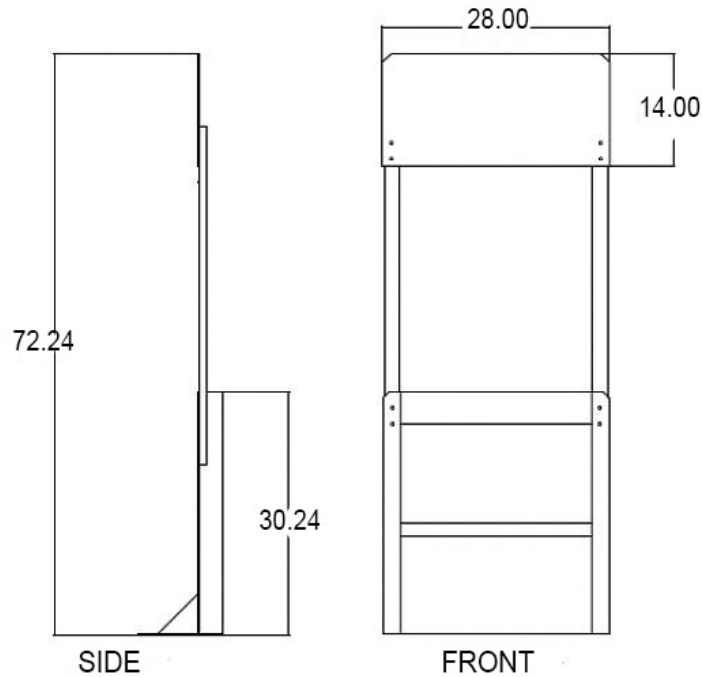


## Installation Dimensions

### 518 1625 Two-cylinder Process Station



Top view without installed panel



## Ordering Information

Part No.	Description	Dimensions (W x D x H)
518 1610	1-Cylinder Switchover Process Station with Top and Bottom Tiedown Straps; Control Mounting Panel Accommodates a Single Switchover	18" x 13.75" x 72" (457mm x 349mm x 1829mm)
518 1625	2-Cylinder Switchover Process Station with Top and Bottom Tiedown Straps; Control Mounting Panel Accommodates up to Two Switchovers	28" x 10.5" x 72" (711mm x 267mm x 1829mm)
518 1645	4-Cylinder Switchover Process Station with Dual Mounting Struts; Top and Bottom Tiedown Straps; Control Mounting Rail Accommodates up to Two Switchovers	51.75" x 14" x 72" (1314mm x 356mm x 1829mm)
518 1725-01-001	6-Cylinder Switchover Process Station featuring Back-to-Back Configuration (3-cylinders per side); Top and Bottom Tiedown Straps; Control Mounting Panel Accommodates up to Three Switchovers	44" x 23" x 72" (1118mm x 584mm x 1829mm)